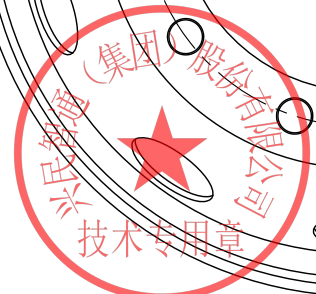


- Rim profile according to GB/T3487-2005;
- Painting: comply with TQ4 QC/T484-1999; E-coat basis, painting color according to customer's requirement;
- Weld require: high-strength, even, smooth, deep penetration; without any other welding defects occurred;
- Valve aperture and rim flange keep clean, smooth, without burrs or other dirt;
- Dynamic imbalance load is not more than 2800g.cm;
- Mark: 22.5x9.00 Year Month Batch No. Shift No.;
- Load: 4000Kg
Test standard: GB/T5909-2009
Test load: cornering: 22758N.m minimum cycle times: 300,000
radial: 6400Kg minimum cycle times: 1,000,000



REVISION LIST										
No.	Name	Drawing No	Quantity	Material	Remark					
3	valve	V3-20-6B	1							
2	disc	LT8213L-02	1	Q235B $\phi 15.5$						
1	rim	LT522-01	1	BG420CL $\phi 6.75$						
Name						WHEEL ASSEMBLE		DRAWING NO. : LT8213L-00		
Stamp						Revised file name		Signature		Date
Design						Standize		Type		22.5X9.00
Revised						Approval		Offset		$\langle P=175 \rangle$
Audit										1
Craft						Date		04.02.2019		Tire
								12R22.5		Xingmin Intelligent Transportation Systems (Group) CO.,LTD